

Joint Sealant

Style F - PRO / GMP / ECO



Joint Sealant Sizes

Size [mm]	Standard Spool Lengths (others on request)			
	5 m	10 m	25 m	50 m
3 x 1,5			X	X
5 x 2			X	X
7 x 2,5			X	X
10 x 3		X	X	X
12 x 4		X	X	X
14 x 5		X	X	
17 x 6	X	X	X	
20 x 7	X	X	X	
25 x 5	X	X	X	
28 x 5	X	X		
Ø1 to Ø15	X	X	X	

Installation

Completely clean the sealing area and remove any dirt, corrosion, oil or leftover from old gasket material.

Cut one ending of the sealing tape and remove just a little of the protecting paper.

Place the tape at the nearest possible position next to the bolts, starting next to a bolt hole.

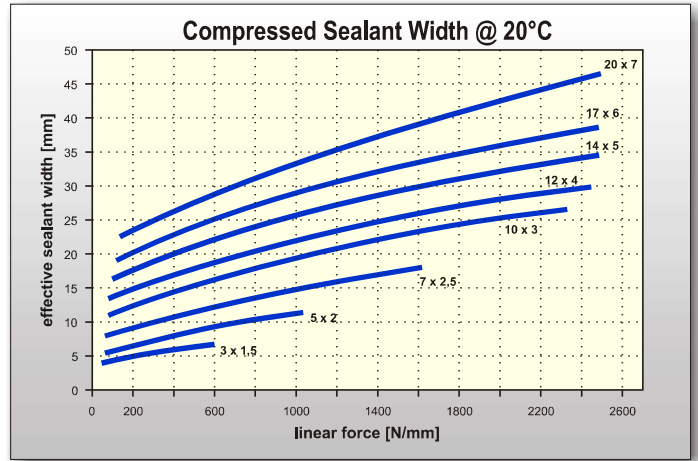
Fit the gasket around the entire flange circumference and cross the endings as shown in figure 1.

Assembled in fragile flanges apply techniques as shown in figure 2. Skive the endings as shown in fig. 3 and overlap according to the recommended overlap length. Cut off the excess, tapering to the end, leaving a total thickness of approx. 120 %.

At least 4 progressive torque sequences with a torque wrench, in a star of 180° (fig. 1), should follow the first torque by hand.

Lastly perform a circular torque to check and ensure a tight and long-lasting seal.

Characteristics



Assembly in standard jointings

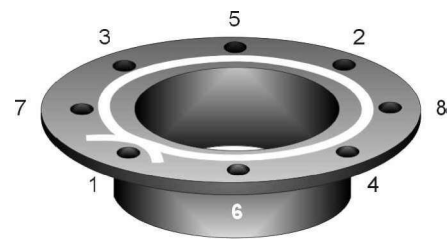


fig. 1

Assembly in fragile jointings

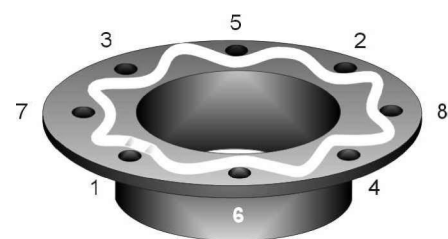


fig. 2

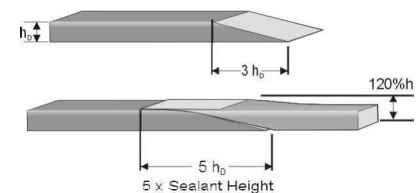


fig. 3

Assembly with skiving technique in fragile flanges and sizes > 17 x 6 mm

All technical information and advice are based on our experience and are to the best of our knowledge, but do not state any liability by our company. Specifications and values must always be checked by the customers, for they are the only ones that can judge the efficiency of a product taking into account all of the on site operating conditions.

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Joint Sealant Style F 190108 en

FluorTex GmbH - Polymer Technology
Wasserburger Str. 2 - 83543 Rott am Inn - Germany
Tel.: +49-8039-909649-0 - Fax: +49-8039-909649-99
email: info@fluortex.eu - www.fluortex.de

